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Agrément Certificate

02/3917

Product Sheet 6

TILEFORM ROOFING SHEETS

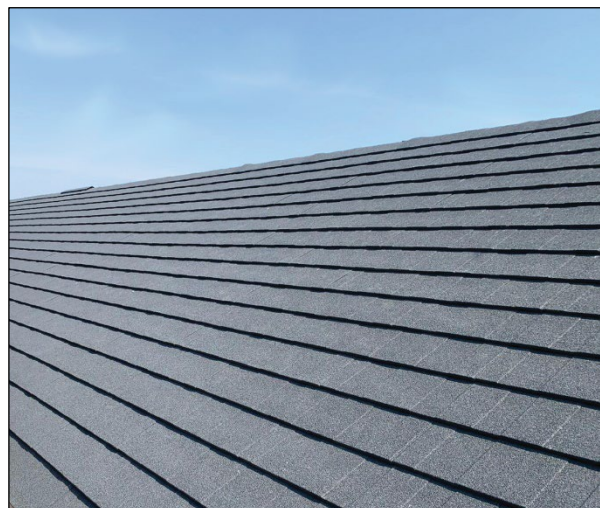
SHINGLE

This Agrément Certificate Product Sheet⁽¹⁾ relates to Shingle, an aggregate-coated tile preformed from steel coated with zinc or aluminium-zinc alloy, for use on conventional timber or steel pitched roof structures with a minimum pitch of 15°.

(1) Hereinafter referred to as 'Certificate'.

CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



KEY FACTORS ASSESSED

Weathertightness — the product, when used with a suitable roof tile underlay, has satisfactory resistance to the passage of rain and snow (see section 6).

Strength and stability — the product has a design wind load resistance of 2.5 kPa (see section 7)

Performance in relation to fire — the product may achieve an S.AA classification to BS 476-3 : 2004 or B_{ROOF}(t4) to BS EN 13501-5 : 2016 and be unrestricted in terms of proximity to a boundary, however restrictions may apply to completed roof assemblies, depending on the other materials/components used and the overall construction (see section 9).

Durability — under normal service conditions, the product will have a service life in excess of 30 years (see section 11).

The BBA has awarded this Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of First issue: 30 March 2022

Hardy Giesler
Chief Executive Officer

The BBA is a UKAS accredited certification body – Number 113.

The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk
Readers **MUST** check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA directly.

Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.

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Regulations

In the opinion of the BBA, Shingle, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



The Building Regulations 2010 (England and Wales) (as amended)

Requirement:	A1	Loading
Comment:		The product can contribute to satisfying this Requirement. See section 7 of this Certificate.
Requirement:	B3(2)	Internal fire spread (structure)
Comment:		The product may be restricted by this Requirement. See section 9.3 of this Certificate.
Requirement:	B4(1)	External fire spread
Comment:		The product is restricted in some circumstances by this Requirement. See sections 9.3 and 9.4 of this Certificate.
Requirement:	B4(2)	External fire spread
Comment:		The product may be unrestricted by this Requirement. See sections 9.1, 9.2 and 9.7 of this Certificate.
Requirement:	C2(b)	Resistance to moisture
Comment:		The product can contribute to satisfying this Requirement. See section 6 of this Certificate.
Requirement:	7(1)	Materials and workmanship
Comment:		The product is acceptable. See section 11 and the <i>Installation</i> part of this Certificate.
Requirement:	7(2)	Materials and workmanship
Comment:		The product is restricted in some circumstances by this Requirement. See section 12 and the <i>Installation</i> part of this Certificate.



The Building (Scotland) Regulations 2004 (as amended)

Regulation:	8(1)(2)	Durability, workmanship and fitness of materials
Comment:		The product is acceptable. See sections 10 and 11 and the <i>Installation</i> part of this Certificate
Regulation:	9	Building standards applicable to construction
Standard:	1.1(a)(b)	Structure
Comment:		The product can contribute to a construction satisfying this Standard. See section 7 of this Certificate.
Standard:	2.1	Compartmentation
Comment:	2.2	Separation
Comment:		The product may be restricted by these Standards, with reference to clauses 2.1.15 ⁽²⁾ and 2.2.10 ⁽¹⁾ . See sections 9.1, 9.2 and 9.7 of this Certificate.
Standard:	2.6	Spread to neighbouring buildings
Comment:		The product is restricted by this Standard, with reference to clauses 2.6.4 ⁽¹⁾⁽²⁾ , 2.6.5 ⁽¹⁾ and 2.6.6 ⁽²⁾ . See sections 9.3, 9.5 and 9.6 of this Certificate.

Standard:	2.7	Spread on external walls
Comment:		The product is restricted in some circumstances by this Standard, with reference to clause 2.7.1 ⁽¹⁾⁽²⁾ . See sections 9.3, 9.5 and 9.6 of this Certificate.
Standard:	2.8	Spread from neighbouring buildings
Comment:		The product can be restricted by this Standard, with reference to clause 2.8.1 ⁽¹⁾⁽²⁾ . See sections 9.1 and 9.2 of this Certificate.
Standard:	3.10	Precipitation
Comment:		The product can contribute to satisfying this Standard, with reference to clauses 3.10.1 ⁽¹⁾⁽²⁾ and 3.10.8 ⁽¹⁾⁽²⁾ . See section 6 of this Certificate.
Standard:	7.1(a)	Statement of sustainability
Comment:		The product can contribute to satisfying the relevant requirements of Regulation 9, Standards 1 to 6 and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.
Regulation:	12	Building standards applicable to conversions
Comment:		Comments in relation to the product under Regulation 9, Standards 1 to 6 also apply to this Regulation, with reference to clause 0.12.1 ⁽¹⁾⁽²⁾ and Schedule 6 ⁽¹⁾⁽²⁾ .

(1) Technical Handbook (Domestic).

(2) Technical Handbook (Non-Domestic).



The Building Regulations (Northern Ireland) 2012 (as amended)

Regulation:	23(a)(i)	Fitness of materials and workmanship
Comment:	(iii)(b)(i)	The product is acceptable. See section 11 and the <i>Installation</i> part of this Certificate.
Regulation:	28(b)	Resistance to moisture and weather
Comment:		The product can contribute to satisfying the requirements of this Regulation. See section 6 of this Certificate.
Regulation:	30	Stability
Comment:		The product can contribute to satisfying this Regulation. See section 7 of this Certificate
Regulation:	35(2)	Internal fire spread – Structure
Comment:		The product may be restricted by this Regulation. See sections 9.1, 9.2 and 9.7 of this Certificate.
Regulation:	36(a)	External fire spread
Comment:		The product is restricted in some circumstances by this Regulation. See sections 9.3 and 9.4 of this Certificate.
Regulation:	36(b)	External fire spread
Comment:		The product may be restricted by this Regulation. See sections 9.1 and 9.2 of this Certificate.

Construction (Design and Management) Regulations 2015

Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

See sections: 1 *Description* (1.2) and 3 *Delivery and site handling* of this Certificate.

Additional Information

NHBC Standards 2022

In the opinion of the BBA, Shingle, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to *NHBC Standards, Part 7 Roofs, Chapter 7.2 Pitched roofs*.

CE marking

The Certificate holder has taken the responsibility of CE marking the product in accordance with harmonised European Standard BS EN 14782 : 2006.

Technical Specification

1 Description

1.1 Shingle is pressed from 0.4 mm thick aluminium-zinc coated (AZ150) steel or galvanized (Z275) steel sheet (both to BS EN 10346 : 2015) to a shape simulating the appearance of conventional tiles or slates (see Figure 1). The top face of the tiles is coated with a mineral-filled acrylic followed by stone granules and a clear acrylic glaze (see Figure 2). Z275 tiles have a polyester coating ($\geq 10 \mu\text{m}$) on the reverse side, AZ150 tiles are uncoated on the reverse side.

Figure 1 Shingle tiles and nailing points

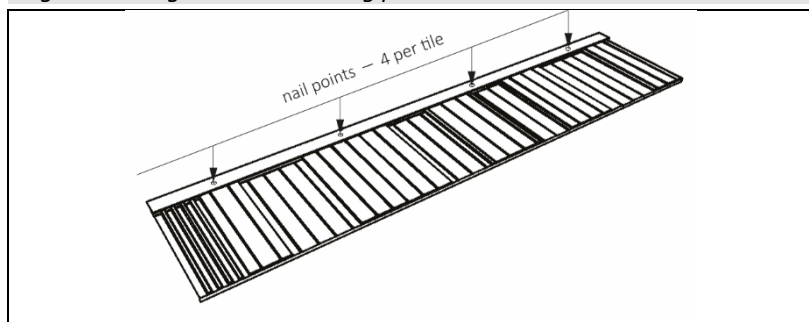
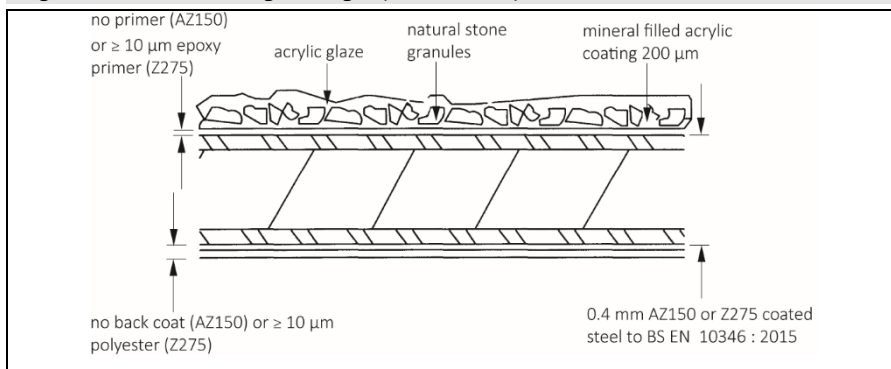


Figure 2 Section through Shingle (not to scale)



1.2 The product has the dimensions given in Table 1.

Table 1 Dimensions

Tile thickness (mm)	0.4
Length of tile (mm)	1326
Cover length (mm)	1231
Module width (mm)	292
Cover width (mm)	250
Upstand (mm)	20
Side lap (mm)	95
Weight of tile (kg)	2
Weight of tiled roof (kg·m ⁻²)	6.4
Coverage per tile (m ²)	0.308

1.3 The product is supplied in the following colours:

- Titanium Grey
- Rustic Terracotta
- Bramble Brown
- Tartan Green
- Rustic Brown
- Moss Green
- Brindle Red
- Rustic Red
- Raven.

1.4 Ancillary items available for the standard 1.25 m lengths to the same coating specification as the main product, and which are included in this Certificate, are:

- ridge caps
- eaves soffits and fascia flashings
- parapet flashings
- standard eaves flashings
- apron flashings
- verge flashings
- soffit and fascia flashings
- standard bargeboards
- valleys
- polypropylene or nylon tape.

1.5 Guillotines and tile-bending machines are available from the Certificate holder.

1.6 Other accessories available, but outside the scope of this Certificate, include:

- flat-headed fixing nails — 50 mm long by 2.6 mm diameter, galvanized, annular grooved with an acrylic/bitumen coating
- touch-up kit — acrylic base coat and coloured granules for surface repairs
- special flashings (to order)
- roof ventilation
- gas vent ridge terminals.

2 Manufacture

2.1 Steel coils are unrolled, slit, guillotined and pressed into the finished profile. The pressed blanks are coated on the weather side with a pigmented acrylic base followed by coloured stone granules and a clear acrylic glaze coat. After coating the tiles are oven-cured.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken

- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

3 Delivery and site handling

3.1 Tiles are packed in bundles of 5 with cardboard separators, then shrink-wrapped onto pallets with 400 tiles per pallet, giving a total weight of approximately 800 kg.

3.2 On site, the pallets should be stored on a firm, dry base away from the possibility of damage, covered to prevent water ingress, and as close as possible to the building where they are to be installed. Pallets of tiles may not be stacked more than two units high.

Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Shingle.

Design Considerations

4 General

4.1 Shingle is satisfactory for use, in conjunction with a suitable roof tile underlay, as a weatherproof and decorative covering on a conventional timber or steel pitched roof structure with a minimum pitch of 15°.

4.2 To prevent electro-chemical corrosion, direct contact with copper or its alloys should be avoided, and copper roofs should not drain onto the installation.

4.3 The tiles are air impermeable and a ventilated void is required beneath the tiles as per the guidance in BS 5250 : 2021.

5 Practicability of installation

The product is designed to be installed by a competent roofing contractor.

6 Weathertightness



The product, used with a suitable roof tile underlay, has satisfactory resistance to the passage of rain and snow.

7 Strength and stability



7.1 The product, when tested for dynamic wind load in accordance with ETAG 006 : 2012, used in conjunction with a built-up system including the following, achieved a maximum wind load resistance of 2.5 kN·m⁻² (1):

- Britmet Shingle
- tile battens (25 x 50 mm)
- wood screws (4 x 50 mm and 4 by 30 mm).

(1) The design resistance value can be calculated based on the tested resistance value divided by a partial factor of 2.

7.2 The maximum spacing of the supporting rafters must be no greater than 1500 mm centre-to-centre. The adequacy of the supporting rafters must be ascertained by a suitably qualified and experienced engineer.

7.3 The product weighs considerably less than conventional roofing materials and must be securely attached to the structure to prevent wind uplift under adverse conditions.

8 Resistance to damage

8.1 The tiles will not be deformed by normal maintenance traffic.

8.2 The tiles can be deformed by impact. Damaged products can be replaced but care must be taken to prevent damage to adjacent tiles.

9 Performance in relation to fire

Roof pitches ≤ 70 degrees



9.1 A construction at a pitch of greater than 15°, incorporating any colour of the product will achieve the classifications shown in Table 2 and is therefore unrestricted in terms of proximity to a boundary by the documents supporting the national Building Regulations. See also section 9.2 of this Certificate.

Table 2 Resistance to external fire exposure

Classification	Method	Construction	Report reference
S.AA ⁽¹⁾	BS 476-3 : 2004 and PD 476-3 : 2012	0.4 mm Steel	Warrington Fire 19822M-Rev.1
B _{ROOF} (t4) ⁽¹⁾	BS EN 13501-5 : 2016	0.4 mm Steel	Warrington Fire 19822Q-Rev.1

(1) Vent 3 Classic breathable roof tile underlay on 38 mm by 38 mm timber battens

9.2 This classification may not be achieved by other constructions and can also be affected by other components of the roof, eg insulation materials, substrates/decking and membranes. These constructions should therefore be evaluated by reference to the requirements of the documents supporting the relevant national Building Regulations and any consequent restrictions imposed by those documents, on a case-by-case basis. In the absence of a rating, these constructions should not be used within 20 metres of a boundary (24 metres in Scotland).

Roof pitches $>70^\circ$



9.3 The Certificate holder has not declared a reaction to fire classification for the product to BS EN 13501-1 : 2018.

9.4 In England, Wales and Northern Ireland, the product may be used on buildings with no storey 18 m or more above the ground and 1 metre or more from a boundary, additional limitations apply on assembly and recreation buildings. With minor exceptions, the product should be included in the calculations of unprotected area.



9.5 In Scotland, the product may be used on buildings more than 1 m from a boundary. With minor exceptions, the product should be included in calculations of unprotected area.

9.6 In Scotland, the product should not be used on any building with a storey more than 11 m above the ground, or on any entertainment or assembly building with a total storey area more than 500 m², or on any hospital or residential care building with a total storey area more than 200 m².

All roofs



9.7 Where the product is to be carried over compartment walls, designers must ensure that the roof/wall junction detail provides sufficient resistance to fire penetrating into the neighbouring compartment.

9.8 Designers should refer to the relevant national Building Regulations and guidance for detailed conditions of use, particularly in respect of requirements for substrate fire performance, cavity barriers, service penetrations and combustibility limitations for other materials and components used in the overall construction.

10 Maintenance



10.1 For maintenance work, roof ladders or crawling boards should be used, but care is still required to prevent damage. It is recommended that soft-soled shoes are worn.

10.2 Small areas where the coating has been damaged should be re-coated using the touch-up kit.

11 Durability



11.1 Under normal service conditions, the organic and metallic coatings will protect the steel substrate against corrosion and will give the product a service life in excess of 30 years.

11.2 Localised maintenance treatment may be necessary within 30 years to restore the appearance where chippings may have been lost or the coating eroded.

12 Reuse and recyclability

The product contains steel, which can be recycled.

Installation

13 General

13.1 The standard of installation of Shingle should comply with the requirements of BS 8000-0 : 2014 and BS 8000-6 : 2013 and this Certificate.

13.2 The tiles can be installed at all temperatures likely to be encountered in roofing works. However, at temperatures below -10°C extra care is required, particularly when driving nails and cutting and bending tiles.

13.3 The roof construction must be adequate to resist the loadings detailed in BS EN 1991-1-1 : 2002 and BS EN 1991-1-4 : 2005, and their UK National Annexes. The roof construction should be in accordance with the relevant requirements of BS 5534-1 : 2014.

13.4 The minimum batten sizes permitted depend on the rafter spacing, as detailed in Table 3.

Table 3 Minimum permitted batten size for selected rafter or truss spacing

Rafter/truss spacing (mm)	Minimum batten size (mm)
450	38 x 25
600	50 x 25
900	50 x 50
1200	50 x 50
1500	50 x 75

13.5 As the roof tiles are air impermeable and a ventilated void is required beneath the tile, roof space and batten space must be adequately ventilated in accordance with BS 5250 : 2021.

13.6 Where timber boarding is laid on the rafters, a timber counter batten should be installed in accordance with BS 5534-1 : 2014.

13.7 Underlay must be to BS 8747 : 2007 Annex B, Type 1F or 5U, or be covered by a BBA Certificate and installed in accordance with that Certificate.

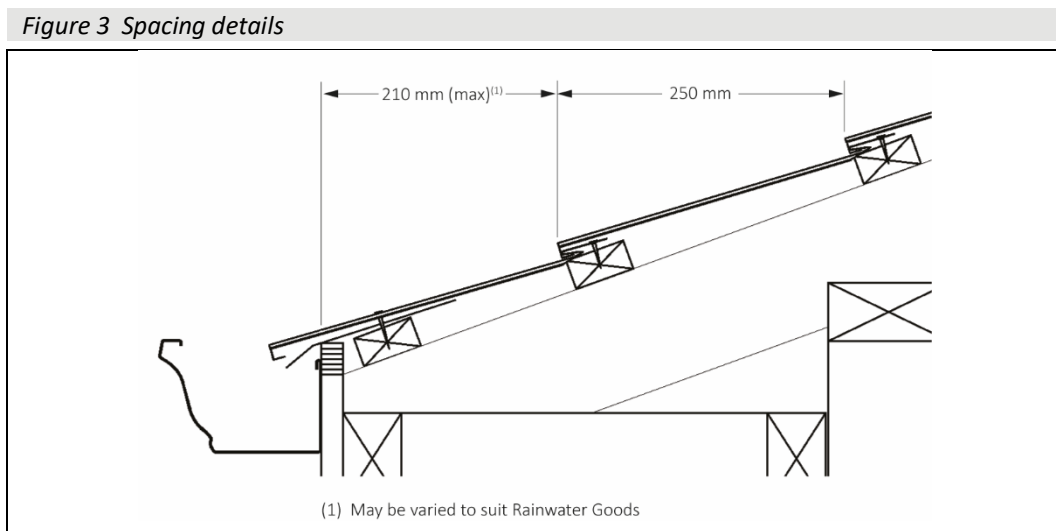
14 Procedure

14.1 Rafters must be securely tied to the building structure with, for example, galvanized steel straps complying with BS EN 1996-1-1 : 2005, BS EN 1996-2 : 2006 or PD 6697 : 2019.

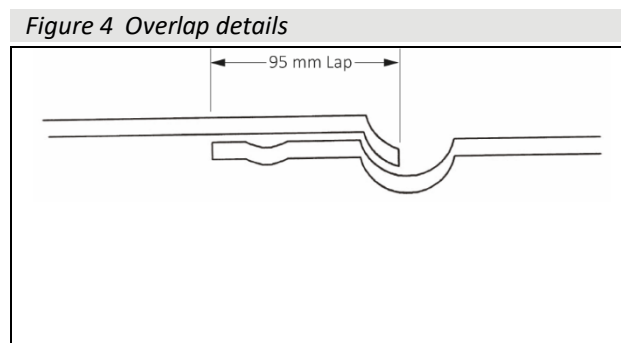
14.2 Where the rafters/trusses are spaced at 900, 1200 or 1500 mm centres, polypropylene or nylon tape is nailed to the rafters to support the underlay.

14.3 Battens are secured over the underlay and roof trusses and fixed at the spacings given in Figure 3. The fixings used to secure the battens to the rafters must be adequate to resist predicted wind loads.

14.4 The tiles have a downturned lower edge and an upturned upper edge for interlocking purposes (see Figure 3).

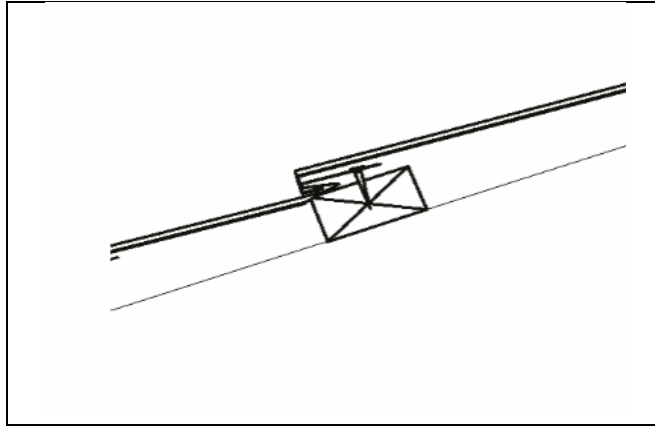


14.5 Adjacent tiles are overlapped with side laps of 95 mm (see Figure 4). The tiles must be laid from right to left. The grooves in the overlapping tile fit into the depressions in the upstand of the overlapped tile and ensure a broken bond pattern (see Figure 1).



14.6 Tiles are laid onto the battens with the upper and lower edges interlocking. Fixing is by nailing through the nosing adjacent to the battens on the upper and lower interlocking edges using four 50 mm long by 2.6 mm diameter Tileform nails per tile into the battens (see Figures 1 and 5).

Figure 5 Fixing details



14.7 Tiles are preferably cut and formed with a guillotine and a tile-bending machine, but small quantities may be cut with tin snips or sheet metal cutters, and bent by hand.

14.8 The accessories are cut, formed and installed as necessary to complete the installation.

Technical Investigations

15 Tests

Tests were carried out and the results assessed to determine:

- resistance to bending
- resistance to impact
- resistance to chipping
- resistance to water exposure
- resistance to salt spray
- resistance to artificial weathering.

16 Investigations

16.1 An assessment was made of data in relation to:

- resistance to rain penetration
- life of fixings
- fire performance.

16.2 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of the materials used.

Bibliography

BS 476-3 : 2004 *Fire tests on building materials and structures — Classification and method of test for external fire exposure to roofs*

BS 5250 : 2021 *Code of practice for control of condensation in buildings*

BS 5534-1 : 2014 + A2 : 2018 *Slating and tiling for pitched roofs and vertical cladding — Code of practice*

BS 8000-0: 2014

BS 8000-6 : 2013 *Workmanship on building sites — Code of practice for slating and tiling of roofs and claddings*

BS 8747 : 2007 *Reinforced bitumen membranes (RBMs) for roofing — Guide to selection and specification*

BS EN 1991-1-1 : 2002 *Eurocode 1 — Actions on structures — General actions — Densities, self-weight, imposed loads for buildings*

NA to BS EN 1991-1-1 : 2002 UK National Annex to *Eurocode 1 — Actions on structures — General actions — Densities, self-weight, imposed loads on buildings*

BS EN 1991-1-4 : 2005 + A1 : 2010 *Eurocode 1 — Actions on structures — General actions — Wind actions*

NA to BS EN 1991-1-4 : 2005 + A1 : 2010 UK National Annex to *Eurocode 1 — Actions on structures — General actions — Wind actions*

BS EN 1996-1-1 : 2005 + A1 : 2012 *Eurocode 6 — Design of masonry structures — General rules for reinforced and unreinforced masonry structures*

BS EN 1996-2 : 2006 *Eurocode 6 — Design of masonry structures — Design considerations, selection of materials and execution of masonry*

BS EN 10346 : 2015 *Continuously hot-dip coated steel flat products for cold forming — Technical delivery conditions*

BS EN 13501-1 : 2018

BS EN 13501-5 : 2016 *Fire classification of construction products and building elements — Classification using data from external fire exposure to roofs tests*

BS EN 14782 : 2006 *Self-supporting metal sheet for roofing, external cladding and internal lining. Product specification and requirements*

ETAG 006 : 2012 *Systems of mechanically fastened flexible roof waterproofing membranes*

PD 476-3 : 2012 *Classification rules for the end-use application of test results arising from BS 476-3, "Classification and method of test for external fire exposure of roofs"*

PD 6697 : 2019 *Recommendations for the design of masonry structures to BS EN 1991-1-1 and BS EN 1996-2*

17 Conditions

17.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

17.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

17.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

17.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

17.5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

17.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.